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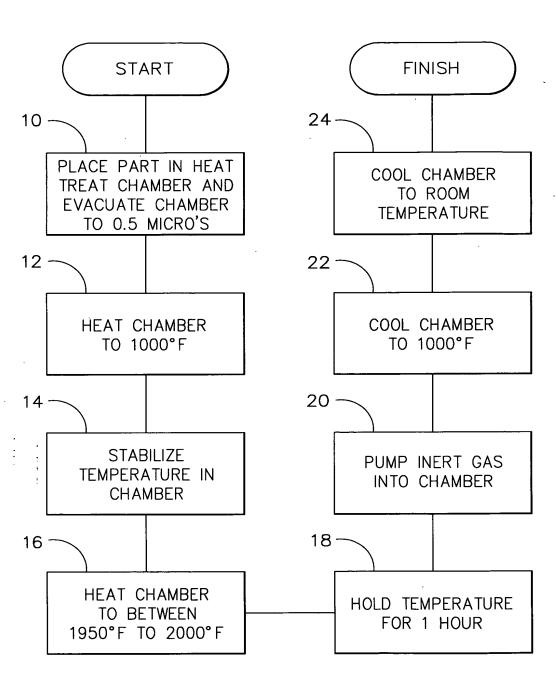
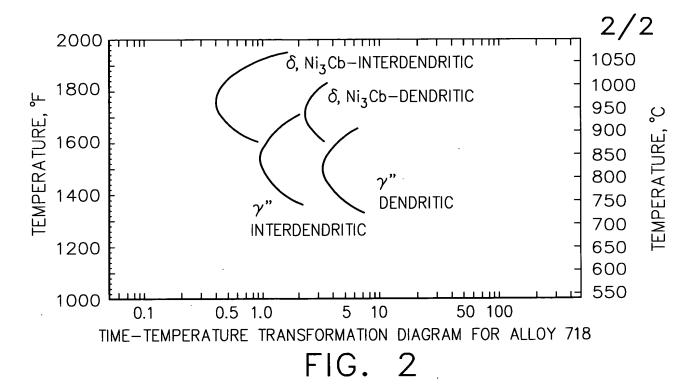
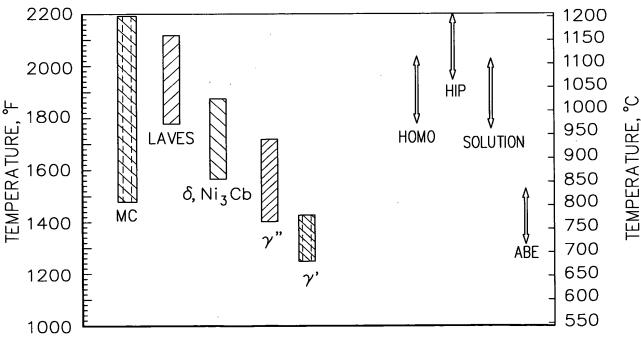


FIG. 1







TEMPERATURE—PHASE STABILITY DIAGRAM FOR CAST 718 ALONG WITH TEMPERATURE FOR HOMOGENIZATION AND HIP HEAT TREAT CYCLE

FIG. 3